

52

DART AEROSPACE LTD	Work Order :	21960
Description: Lug	Part Number:	D2945
Drawing: D2945 rev.A	Qty:	20

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HJ	04.11.23	20
2	METAL	Cut blanks: 6.200" Material: 6061-T6 (QQ-A-250/11) 4.00" x 0.188" thick 2 parts per blank Batch No. <u>M7584</u>	my	04/11/24	20
3	HAAS	Machine per folio FA025	my	04/11/24	20
4	QC	Inspect Level 2	my	04/11/24	20
5	QC	Inspect Level 8	EC	04/11/24	20
6	METAL	Tumble and deburr any rough edges after tumbling	Z	05-01-11	20
7	METAL	Acid etch and Alodine per QSI 005 4.1	Z	05-01-11	20
8	QC	Inspect Level 5	my	05 01 13	20
9	FINISHING	Powder Coat Gloss White (4.3.5.1) per Dart QSI 005 4.3	my	05 01 13	20
10	QC	Inspect Level 3	CL	05/01/13	20
11	STORES	Identify and stock	CL	05/01/13	20
12	EXPEDITING	Close W/O Job Cost/ Job <u>4.57 SAC 05/01/14</u> (20) 4.07	HJ	05.01.14	20

Rev.	Date	Change	Created By	Approved
A	00.01.27	New	EC	
B	00.01.27	Added inspect level 8, removed P/O for powder coating	EC	

RELEASED

EC 00-05-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

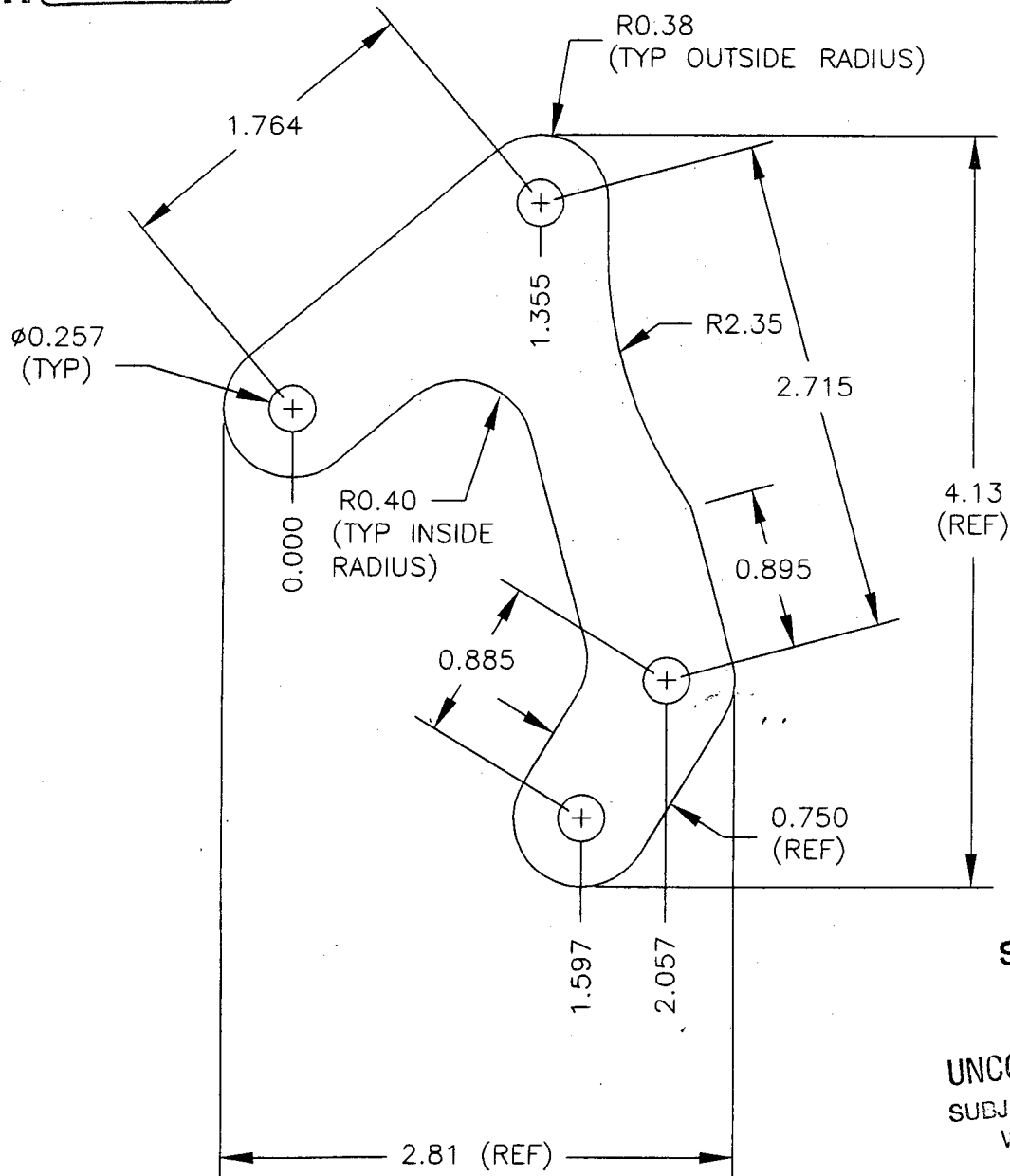
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2945	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED
99.12.21 DS



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK NO. 21960
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 22, 2004
03:12 pm

Work Order No : 0021960
Project Name : D2945
Project For : WK452
Work Order Type : Main
Main WO Number :
House Part Number : D2945
Description : Step Mounting Plate
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 11-22-04
Est Finish Date : 12-20-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

